# **Company Presentation**





## **Company History**



#### 1991

 The Company acquires former OEL facilities in Legnano



 Acquisition of Novarabased Verbano Trasformatori S.r.I.



#### 1961

 Production is moved to the new Melegnano premises



#### 1916

 Tamini starts its activities in Milan, producing small oil immersed transformers



#### 1995

Acquisition of Veneta
 Trasformatori Distribuzione
 S.r.l. (now V.T.D. Trasformatori
 S.r.l.), based in Valdagno
 (Vicenza province)





 The Group finalized the business combination with TES Transformer Electro Service S.r.l., based in Ospitaletto (Brescia province)



#### 2000

 The Group establish a commercial entity for the North American market, Tamini Transformers USA



#### 2006-2010

 In 2006 the Group started a €20m investment plan to revamp the Legnano plant

#### 2014

 The Group has been acquired by Terna Group

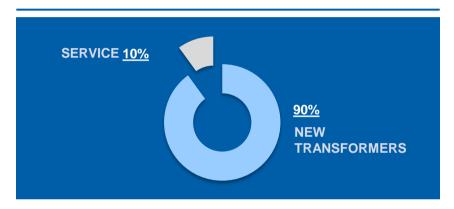




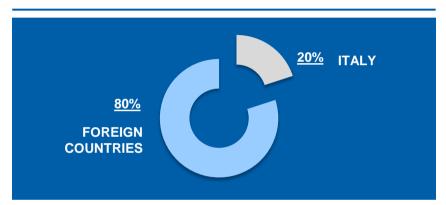
## **Company Profile (1/5)**

Tamini: a Group with a century of experience and activity, with a leadership position in the market for special and power transformers.

#### **REVENUES PER TYPE OF BUSINESS**



#### REVENUES PER TRANSFORMERS DESTINATION



#### **PRODUCTS LINES REVENUES**

#### **POWER PRODUCTS**



- POWER TRANSFORMERS AND AUTOTRANSFORMERS FOR TRANSMISSION AND DISTRIBUTION NETWORKS
- GSU TRANSFORMARS FOR PRODUCTION PLANTS
- PHASE-SHIFTERS
- SHUNT REACTORS

#### **PRODUCTS LINES REVENUES**

#### **SPECIAL PRODUCTS**

40% of revenues

- FURNACE TRANSFORMERS
- SPECIAL TRANSFORMERS AND REACTORS FOR INDUSTRIAL APPLICATIONS
- RECTIFIER TRANSFORMERS





# **Company Profile (2/5)**

#### Main References

























































































































# 1

## **Company Profile (3/5)**

## Main References. Power

	POWER	MOBILE	ATR	REACT	PST	SERVICE
<b>≇</b> Terna			<b>⊘</b>	Ø	<b>⊘</b>	<b>⊘</b>
enel	<b>⊘</b>					€
E.v. endesa	€		<b>⊘</b>			€
CEPS					<b>⊘</b>	
President a page of						
<u> </u>	€			<b>⊘</b>		
SCOTTISHPOWER	<b>⊘</b>			<b>⊘</b>		
SONELGAZ	€	<b>⊘</b>	<b>⊘</b>			
e·on		<b>⊘</b>	<b>⊘</b>			





## **Company Profile (4/5)**

#### **Tamini Transformers around the World**







## **Company Profile (5/5)**

## Specific solutions for each market segment

Industrial plants



Sea



Conventional production plants



Renewables plants





Mining



**Traction** 



Oil & gas



**Power distribution** 





## **Tamini Product Portfolio (1/2)**

The Group has developed a broad range of products such as step-up transformers, autotransformers and shunt reactors with ratings up to 700 MVA and HV value up to 550 kV.

#### **POWER PRODUCTS**

- GSU (Generator Step-Up) transformers for power plants.
- Power transformers and autotransformers for transmission and distribution network.
- Shunt reactors.
- Phase shifters for the control of Active/Reactive.

## **GSU** Transformers



Power: up to 900 MVA

Voltage class: up to 550 kV

#### Network Transformers and Autotransformers



Power: up to 900 MVA

Voltage class: up to 550 kV

#### Mobile substation Transformers



Power: up to 50 MVA (three-phase) Voltage class: up to 245 kV

#### **Shunt Reactors**



Power: up to 200 MVAr

Voltage class: up to 550 kV

#### **Phase-shifting Transformers**



Power: up to 1,800 MVA

Voltage class: up to 550 kV

## Distribution and Dry-type Transformers



Power: up to 40 MVA

Voltage class: up to 170 kV





## **Tamini Product Portfolio (2/2)**

#### **INDUSTRIAL PRODUCTS**

- Furnace transformers up to several hundreds MVAs (360 MVA is the maximum existing EAF transformer manufactured by Tamini).
- Rectifier transformers for any application and rating.
- Step-down transformers for industrial applications.
- Special transformers and reactors for industrial applications: iron and steel industries, electrochemical plants, aluminum smelters, non-ferrous metal refining, railway, etc.

#### **Furnace Transformers**



Power: up to 360 MVA Voltage class: up to 230 kV

#### **Rectifier Transformers**



Power: up to 150 MVA Voltage class: up to 220 kV

#### **Step-down Transformers**



Power: up to 300 MVA Voltage class: up to 400 kV

#### **Series Reactors**



Power: up to 286 MVAr Voltage class: up to 72 kV

Wide product range, with leading position in the electric arc furnaces market.





## **Tamini Facilities (1/2)**

Efficient production thanks to a first-class production platform, a capable workforce supported by the proven R&D team and the highly flexible/customized product portfolio.





Production: 5 specialized factories.



Service and After-Sales: a fully quality compliance worldwide network.

#### **LEGNANO (MI)**



- Headquarter
- Power R&D Department
- Large Transformers
   (up to 550 kV and 900 MVA)
- PST

(up to 550 kV and 1800 MVA)

#### **OSPITALETTO (BS)**



- Industrial R&D Department
- Large Transformers
   (up to 420 kV and 400 MVA)

#### **NOVARA (NO)**



 Shared winding shop for TAMINI group factories

#### **VALDAGNO (VI)**



 Low-Mid Size Transformers (up to 170 kV and 40 MVA)

#### **RODENGO SAIANO (BS)**



Service and After-Sales





## **Tamini Facilities (2/2)**

### **Branches and Agencies**

- Follow-up of commercial proposals, maintaining contacts with customers and fostering technical relationships.
- Assisting in solving technical issues and finding technical solutions to help customers to make the right choice.



Widespread and flexible commercial network thanks to dedicated employees, strategic commercial branches and over than 25 qualified agents worldwide.





## **Technological Excellence (1/4)**

- We are well perceived by the market especially for their engineering skills, capabilities and response times, with internal engineers and technicians providing customized solutions.
- Design expertise and reliability are some of the key differentiation factors.
- Considerable expertise and know-how in the design of tailor-made equipment, proven by a quality control and international standard certifications.

WIDE PRODUCT DIVERSIFICATION



TRANSFORMERS
PRODUCTION CORE
COMPETENCIES



PROVEN DESIGN AND TECHNICAL ACTIVITY



CHALLENGING PROJECTS

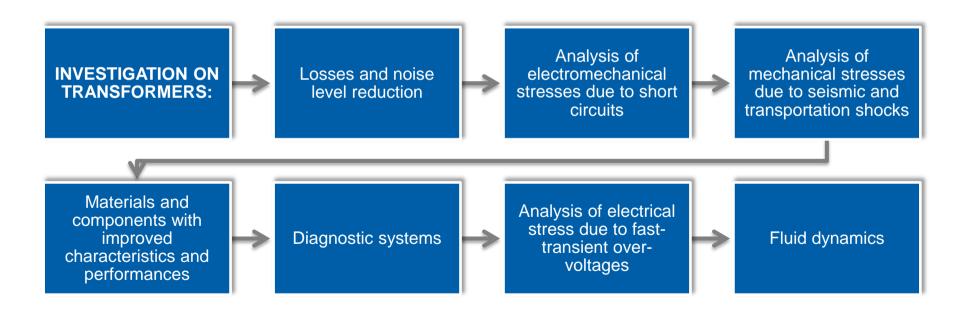




## **Technological Excellence (2/4)**

## Internal Engineering – R&D Team

The goal of the research and development activity is to achieve the best quality/price ratio of the Tamini products by continuous improvement of design criteria and manufacturing and testing facilities.

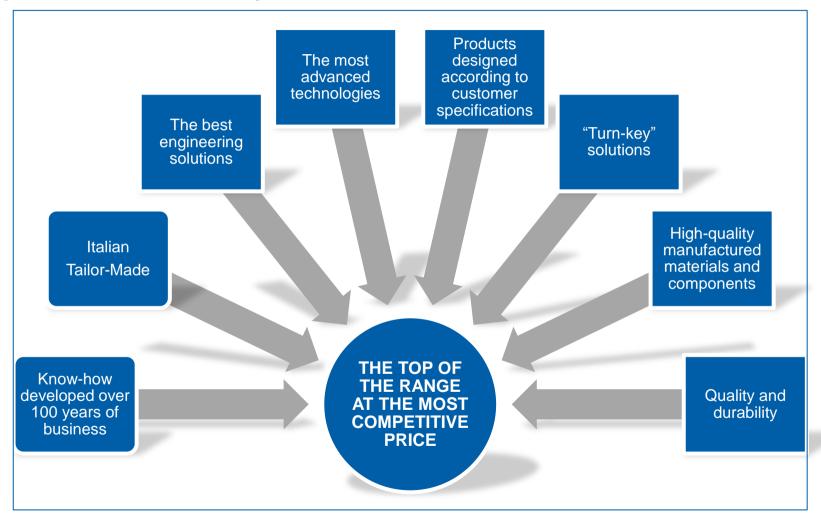






## **Technological Excellence (3/4)**

## **Expertise and reliability**







## **Technological Excellence (4/4)**

QA procedures are carried out and certified according to ISO 9001-2015 Standards. QC is performed at every step: engineering, production cycles, procurement, testing and on site installation. All Tamini factories have their own testing facilities suitable for routine, type and special tests in accordance with IEC or IEEE (ANSI) and any other worldwide recognized Standards (ASA, CSA, BSS, SEV etc.). They definitely complie with the most updated international legislation for safety and environmental protection.







#### **Certifications**

## ISO 9001, ISO 14001, OHSAS 18001













#### Green Autotransformer.

The uniqueness of this Autotransformer consists of it has been designed for the use with ester fluids (commonly known as vegetable oils).

Compared to conventional mineral insulating oils, ester fluids have the following main great advantages:

- Higher "flash point" temperature, from 130-140° C of mineral oil to more than 300° C of vegetable oils;
- Higher dielectric permittivity, from  $\varepsilon r = 2.2$  to  $\varepsilon r = 3.2$ ;
- Higher viscosity, from 7÷10 mm2/sec to 30÷40 mm2/sec;
- Higher water solvency power;
- · Higher biodegradability.

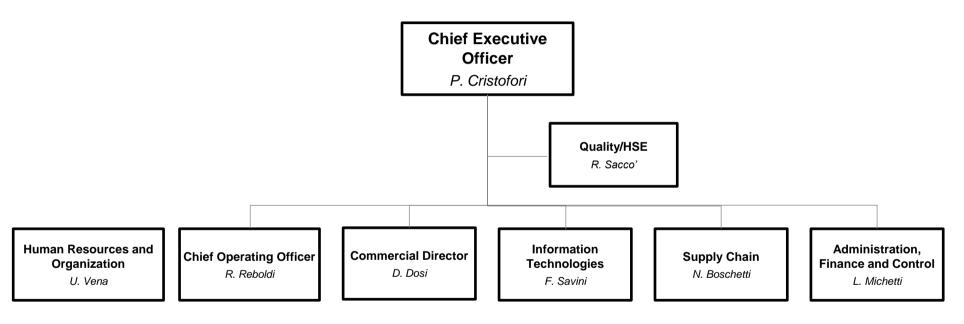








## **Organization – Key Management**







## **Case Histories**





## 310 MVA GSU Transformer using aramid enhanced cellulose paper



When Tamini got a request for three 310 MVA, 220 kV GSU transformers to be installed in hot climate installation in a refurbished power plant in Egypt, the consideration was made for the new enhanced paper Nomex® 910, a new aramid enhanced cellulose paper, 130° C thermal class.

The installation was in a hot climate area, and the units were expected to operate continuously close to their nameplate ratings.

Although the specified rated winding temperatures were reduced to accommodate for the expected high ambient temperatures during the year, the insulation of thermal class of at least 130 was still required. As the most economical option, the aramid enhanced cellulose paper was selected for conductor insulation.

This new insulation system enhances reliability and ensures extended life of the transformer.







VOITH HYDRO - Power Transformer 250 MVA, 230/16 kV







TECHINT/SCANDALE – Power Transformer 553 MVA, 403/19/15,75 kV







LANDSVIRKJUN – N.4 Power Transformer 50 MVA, 220 kV for a Geothermal Power Station in North Iceland







Substation Transformer 120 MVA, 275/33 kV Scottish Power - Whitelee Windfarm (GB)





#### **MOBILE TRANSFORMERS**



TOSHIBA T&D - Power Transformer 40 MVA, 220/63 kV for a mobile substation in Algeria





# 1

## **SHUNT REACTORS**



TERNA - Three-phase Shunt Reactor 200 Mvar, 400 kV





## PHASE SHIFTING TRANSFORMERS



TERNA - PST 1.800 MVA, 400 kV (± 17.5)





#### **AUTOTRANSFORMERS**

Green Autotransformer



Green Autotransformer filled in with vegetable oil Cargill FR3: 250 MVA, 400 kV / 135 kV  $\pm$  10%, 50 Hz, OKDF.





EAF Transformer 100 MVA and LF Transformer 20 MVA for a new steel plant in Indonesia.

SMS Group has definitively commissioned an electric steel plant with efficient environmental technology at PT Gunung in Bekasi, West Java province, Indonesia. The melt shop features an ARCCESS electric arc furnace and a ladle furnace designed to produce 1.2Mt/yr of steel.

This has been an important achievement also for the integrated TAMINI and TES, which have supplied a EAF Transformer 100 MVA and a LF Transformer 20 MVA. The design and the manufacture were assigned in 2013 to our manufacturing

plant of Ospitaletto (Brescia).

Since the Furnace Transformers had a key role in the melting process, the joined TAMINI and TES supplied personally the supervision of transformers' erection and commissioning, focusing their own efforts.











ATAKAS - EAF Transformer 360 MVA - 34500/1680-1600-1100 V The biggest EAF Transformer in the World







JINDAL - EAF Transformer 220 MVA - 33 kV LF Transformer 40 MVA - 33 kV







MOBARAKEH STEEL - EAF Transformer 140/168 MVA - 63 kV





# ELIDNACE TO ANO

#### **FURNACE TRANSFORMERS**



JINDAL - EAF Transformer 137 MVA - 33 kV Series Reactor 27,6 Mvar, 33 kV





## **SERIES REACTORS**



PASARGAD - Three-phase EAF Series Reactor 46,95 Mvar - 34,5 kV





#### RECTIFIER TRANSFORMERS

Combined Type Test between FRIEM Rectifier (80kA-510Vdc-12 pulse) and TAMINI Rectifier Transformer (53,8 MVA, 63000/373 V)



The test was performed by feeding, with sinusoidal wave shape at 50 Hz, the transformer connected to the rectifier at the HV terminals. The transformer was connected to the rectifier, whose controlling system was also tested by the PLC (Program Logic Control) to simulate the working conditions at the installation site. The test procedure has been developed together by Friem and Tamini.

The general project covers the requirements for the design and construction of 2 Rectifier Transformers (1 fixed unit and 1 mobile/spare unit) for electrolysis process of the zinc electro-winning plant in Canada.





# DECTIFIED TO A

## **RECTIFIER TRANSFORMERS**



FATA - Rectifier Transformer - 124 MVA, 132000/1140 V





## For Industrial Applications



A Three Phase Power Transformer with primary voltage of 330 kV has been successfully manufactured and tested. The secondary voltage is 33 kV and the rated power is 125 MVA; the transformer is ONAF cooled and equipped with OLTC. Final tests were overcome under the supervision of the costumer, the Byelorussian Steel Work company, to which we had already supplied two 82 MVA Power Transformers and a 104,5 MVA EAF Transformer.





For Industrial Applications



DANIELI - Power Transformer for Industrial Application 160/190 MVA, 230/33, kV





For Industrial Applications



SIEMENS - Single-phase Power Transformers, 25 MVA - 220/27,5 kV for the new Algerian railway line





## TRACTION TRANSFORMERS



RFI - Three-phase Traction Transformers, 5,75 MVA - 126 kV for the Italian railway line





#### LARGE TRANSFOMERS TRANSPORT

4 PSTs 850 MVA, 420 kV (± 30), travelled on the River Elbe in the 2016.

At Hradec u Kadan, a small village located not far from Prague, 4 PSTs (Phase Shifting Transformers) designed and manufactured by Tamini have been installed and commissioned in the 2016, as a result of a significant order placed by CEPS, the Czech Republic TSO.

The project has been strategically important for the power grid infrastructure of the country. The 4 PSTs effectively optimize the energy transmission from Germany, reducing the risk of blackouts and ensuring the continuity and efficiency of the network service.

The PSTs started from our plant in Legnano (the first one in November 2015) to be board on a ship at Chioggia Seaport (Venice).

The transformers arrived in Rotterdam in 15 days, where they were loaded on barges and, through waterways, they reached the River Elbe. From the port of Lovosice the PSTs were transported by truck to the ultimate destination.













## LARGE TRANSFOMERS TRANSPORT



TERNA - PST 1.800 MVA, 400 kV (± 17.5) on board





#### **SERVICE**

190/209 MVA EAF Transformer inspection, root cause analysis, repair and re-installation.

Arvedi Group is one of the most significant European steelmaking realities. Its manufacturing nucleus is composed of four companies, located in northern Italy at the centre of a highly concentrated market for steel consumption.

The Arvedi's EAF Transformer, 190/209 MVA - 33 kV, went out of service during its operation due to an internal fault of the plant. The Tamini Team was urgently called and hired for the repair, to avoid a long production downtime. Considering the emergency of the situation, the request of Arvedi was to get a reliable assessment of the failure, perform an internal inspection, repair the damages and get back the unit in operation in a very reduced delivery time.

The transformer was moved to the workshop in Ospitaletto thanks to an exceptional load transport, it was repaired (after the damages identification), it was re-tested, shipped back to the Arvedi plant and re-installed.

The activity has been rapidly carried out with the support of the engineering department and the transformer has been put again in service in only 13 days from the date of failure, allowing the restarting of the plant operation and reducing the losses caused by the halt in production.











## **STAY TUNED!**



www.tamini.it



